



| PRODUCT DETAILS |              |           |         |               |
|-----------------|--------------|-----------|---------|---------------|
| NAME            | Heavy Metal™ | SIZE: 3kg | BARCODE | 9356532010170 |

| PRODUCT OVERVIEW   |
|--|
| Lustre FX® Heavy Metal™ iron metal powder is a fine grade ferrous metal with a rich silvery grey, blackish hue. Designed to be mixed into one of Lustre FX™ proprietary metal binders: Flex FX™ / Phat FX™ / Hard FX™ to form an iron metal coating for interior or exterior creative use. Heavy Metal™ is the go to metal if rust patina is the desired end result. |

| PRECAUTIONS AND LIMITATIONS  |
|--|
| <ul style="list-style-type: none"> <li>• Heavy Metal™ when mixed with one of Lustre FX® binders forms a metallic iron coating. Spreading rates will vary from the quoted figures depending on the porosity of the substrate, surface texture, application methods and environmental conditions (e.g. wind)</li> <li>• Do not apply if the surface temperature is above 40°C, or below 10°C.</li> <li>• Dry times apply to a single coat at 25°C at the recommended spread rate and 50% relative humidity.</li> <li>• Allow longer dry times under moist or cool conditions.</li> <li>• It is the applicator's responsibility to ensure the substrate condition is of a sufficient standard to produce the subsequent specified finish. That it is free of contaminants, and any loose material is removed prior to application.</li> <li>• Joint deformation or cracking of the substrate is outside the control of Lustre FX® control and therefore excluded from warranty terms.</li> <li>• Due to the nature of metal powders they can change colour hues from batch to batch, so if you are using Heavy Metal™ from different batches for one job we suggest mixing them together first for uniform colour consistency.</li> </ul> |

| TYPICAL PROPERTIES |  |  |
|--------------------|--|--|
| CLEAN UP           |  Water if mixed |  Sweep if spilled |
| APPLICATION METHOD | When mixed : Spray Gun, Roller, Sponge or any Decorative Tool                                      |  |

| TYPICAL MIXING FORMULA – IRON (1 : 3 Ratio) 1 part binder: 3 parts metal |             |           |
|--|-------------|-----------|
| Total Mixture (ml)   | Binder (ml) | Metal (g) |
| 100  | 25          | 75        |
| 200  | 50          | 150       |
| 400  | 100         | 300       |
| 600  | 150         | 450       |
| 800  | 200         | 600       |
| 1000   | 250         | 750       |
| 1500   | 375         | 1125      |

| COVERAGE YIELD   |                |
|--|----------------|
| <b>Theoretical Spread Rates (m) Based on sprayed high polish finish 1 x coat</b> |                |
| 60g Flex FX: 180g Iron   | 1sqm           |
| 600g Flex FX: 1800g Iron   | 10sqm          |
| <b>1kg Flex FX: 3kg Iron</b>   | <b>16.9sqm</b> |
| 1.2kg Flex FX: 3.2kg Iron  | 20sqm          |
| <b>5kg Flex FX: 15kg Iron</b>  | <b>84.5sqm</b> |

| APPLYING PATINAS   |
|--|
| Heavy Metal™ iron metal coating offers a dense, dark silvery grey desirable finish when applied on its own. However for different aged and true to life rust affects we suggest applying Lustre FX signature range of Patinas. Rusty Chocolate™ will give deep brown and burgundy tones. Rusty Ranga™ will develop rich orange hues. Rusty Nail™ will give red-brown tones. Rusty Sunset™ evokes deep mustard tones. Be playful and combine different patinas together for a unique alchemy affect. Flemish Fog™ can be used over the top to dull down the richness of the rust if you desire. |

| HEALTH AND SAFETY              |   |
|--------------------------------|---|
| SDS (Safety Data Sheet) NUMBER | <b>LFX0022</b>  |
| SDS LINK                       | <a href="http://www.lustrefx.com.au">www.lustrefx.com.au</a> for Safety Data Sheet Download |

| SAFETY PRECAUTIONS   |   |
|--|---|
| <p><b>Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.</b></p> <p><b>SAFETY:</b> Keep out of reach of children. Read label before use. Avoid breathing vapour. Wear protective clothing, gloves, eye/face protection and suitable respirator.</p> <p><b>FIRE:</b> If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).</p> <p><b>SPILLS &amp; LEAKS:</b> Clear area of all unprotected personnel. Slippery when spilt. Wear protective equipment. Absorb with sand or soil. Collect and seal in properly labelled drums. Refer to State/Territory Land Waste Management Authority for disposal.</p> <p><b>FIRST AID:</b> If poisoning occurs, contact a Doctor or Poisons Information Centre (Phone Australia 131 126; New Zealand 0800 764 766). If medical advice is needed, have product container or label at hand.</p> <p><b>SWALLOWED:</b> If swallowed, do NOT induce vomiting. Give a glass of water. Seek medical advice.</p> <p><b>EYE:</b> If in eyes, hold eyes open, flood with water for at least 15 minutes and see a doctor.</p> <p><b>SKIN:</b> If skin contact occurs, remove contaminated clothing and wash skin thoroughly. If irritation occurs seek medical advice.</p> <p><b>INHALED:</b> Remove from contaminated area. Seek medical advice.</p> |   |
| HEALTH EFFECTS   | <b>IN CASE OF EMERGENCY PLEASE CALL 1800 033 111 (Australia) 0800 734 607 (New Zealand) if medical advice is needed, have product container or label at hand.</b> |

| TRANSPORT AND STORAGE   |  |
|---|--|
| Store out of direct sunlight in a cool dry area. Heavy Metal™ product should maintain its properties for 12 months if stored from excessive heat and cold temperatures in its original container. |  |
| DISPOSAL  | <b>DO NOT</b> pour down drains, refer to local regulations for the disposal of water-based waste. Recycle empty containers in accordance with current regulations. |

#### DISCLAIMER

The data provided within this PRODUCT DATA SHEET ("PDS") is correct at the time of publication, however it is the responsibility of the applicator using this information to check that it is current prior to specifying or using any of these coating systems.

Lustre FX<sup>®</sup>, Lustre-Crete<sup>®</sup>, and any other marks followed by <sup>®</sup> are registered trademarks of Lustre FX Pty Ltd ACN 638 855 704 ABN 82 638 855 704 ("LFX"). Marks followed by the symbol of <sup>™</sup> are trademarks.

Any advice, recommendation, information, assistance, training or service provided by LFX or its related entities in relation to goods manufactured by it or their use and application is given in good faith and believed by LFX and its related entities to be appropriate and reliable. However any advice, recommendation, information, assistance, training or service provided by LFX or its related entities is provided without liability or responsibility, provided that the foregoing shall not exclude, limit, restrict or modify the rights entitlements and remedies conferred upon any person, or the liabilities imposed upon LFX or its related entities, by any condition or warranty implied by any applicable legislation which cannot be excluded, limited or modified. Coating and product systems can be expected to perform as indicated on the PDS so long as applications and application procedures of the individual products are followed as recommended on the appropriate PDS by a qualified trained and experienced professional. The full terms and conditions of the warranty provided by LFX and its related entities (and exclusions of liability) can be downloaded at: [www.lustrefx.com.au](http://www.lustrefx.com.au) OR The full terms and conditions of the warranty provided by LFX and its related entities can be obtained by attending the office of LFX at 6 Nick Ellis Place Hume, ACT, 2620, Australia.